## **Container Terminal No. 9, Hong Kong**



In May 2002 the construction of Container Terminal No. 9 commenced in Hong Kong. Controlled Permeability Formwork (CPF) was specified for the casting of guays.



The client required a dense concrete in all reinforced concrete quays and edge structures, constantly exposed to salt water or salt-water spray. Formtex<sup>®</sup> CPF-liner was chosen to secure a dense concrete with extended durability in this aggressive environment.

Figure 1. The construction site at Container Terminal No. 9.

## Process



Figure 2. The trial beam, with the competing product (left), without formliner (middle) and Formtex<sup>®</sup> (right).

The contractor, Hyundai, carried out a trial in November 2001 to determine the effect of different CPF liners. Formtex<sup>®</sup> was glued to the same metal formwork as the competing products, and the liners were tested in the same casting, so they had exactly the same performance conditions.

## Follow-up



Figure 3. Achieved concrete for competing product (left), without formliner (middle) and Formtex® (right).

The concrete cast with the competing CPF-liners appeared smooth but with some cracks. The concrete cast without using formliner appeared rough and with many blowholes. Concrete with Formtex<sup>®</sup> appeared smooth and dense. On the basis of these results and consecutive testing at an independent test laboratory, Formtex<sup>®</sup> was selected for the Container Terminal No. 9 project.



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Figure 4. Formtex® is glued to the formwork (bottom).



Figure 5. The formwork for the huge beams is inspected.



Figure 6. A large crack in the surface of the test of the competing product.

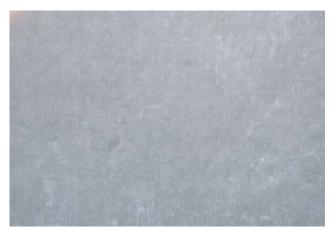


Figure 8. Surface achieved with Formtex<sup>®</sup>.



Figure 7. Several cracks in the surface of the test of the competing product.



Figure 9. Test formwork is prepared with the competing product on the left and Formtex<sup>®</sup> on the right.



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